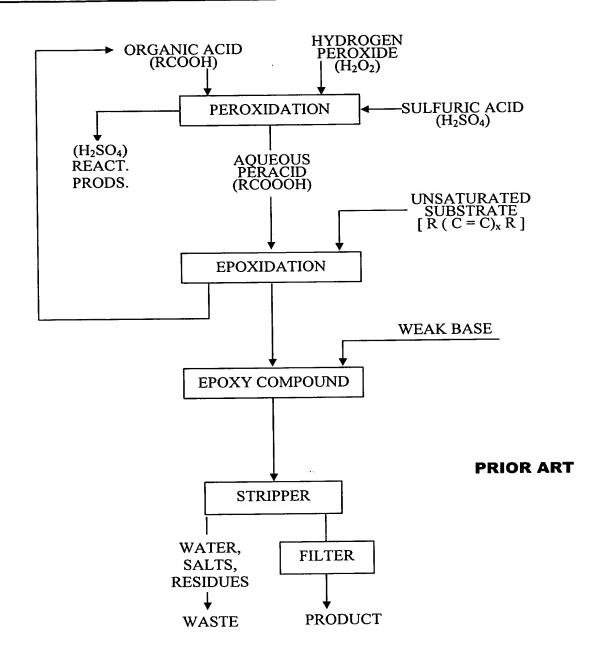
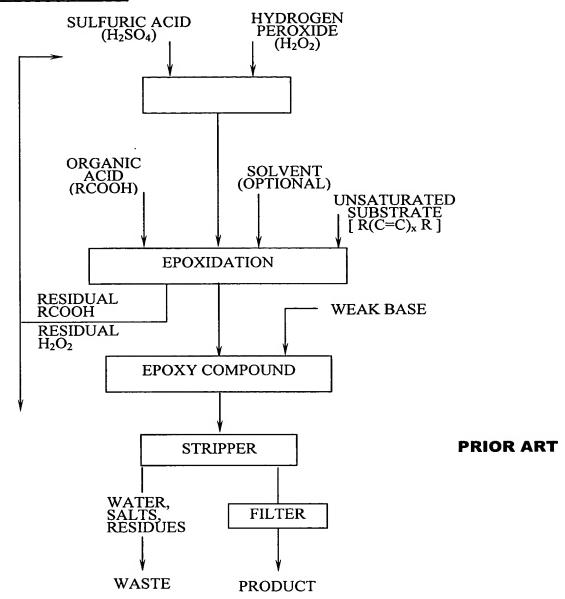
## INVENTOR(s): Nowak, et al.; TITLE: "Thin-Filin Époxidation Of An Unsaturated Oil Or Alkyl Fatty Acid Ester" ATTY. DOCKET NO. 27702/39360/US; Page 1 of 4 Marshall, Gerstein & Borun 312-474-6300 - Richard H. Anderson

FIG. 1A
PRE-FORMED PERACID EPOXIDATION



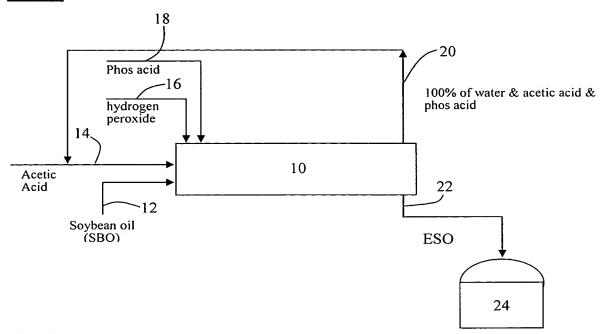
## INVENTOR(s): Nowak, et al.; TITLE: "Thin-Film Epoxidation Of An Unsaturated Oil Or Alkyl Fatty Acid Ester" ATTY. DOCKET NO. 27702/39360/US; Page 2 of 4 Marshall, Gerstein & Borun 312-474-6300 - Richard H. Anderson

#### FIG. 1B IN-SITU EPOXIDATION



# INVENTOR(s): Nowak, et al.; TITLE: "Thin-Film Epoxidation Of An Unsaturated Oil Or Alkyl Fatty Acid Ester" ATTY. DOCKET NO. 27702/39360/US; Page 3 of 4 Marshall, Gerstein & Borun 312-474-6300 - Richard H. Anderson

### FIG. 2A



### **FIG. 2B**

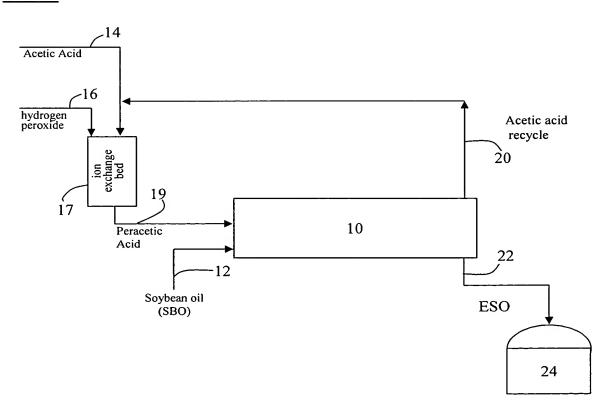


FIG. 3A

